



Alloy	Со	Cr	С	Others
TMW21	Balance	28	0.25	Ni, Mo, Fe, Si
Chemical Name:	Cobalt-Chromium-Tungsten-Carbon			
Typical Hardness:	28-40 HRC			

Specification:

- AWS 5.21 ERCCoCr-E
- AWS 5.13 ECoCr-E

Hardfacing Process:

MIG/GMAW (Gas Metal Arc Welding)

TIG/GTAW (Gas Tungsten Arc Welding)

Standard Sizing & Packaging:		Application:		
Diameter .045'' (1.2 mm) .062'' (1.6 mm)	Packaging 15 kg / spool 15 kg / spool	Ball and gate valvesForging diesSealing rings		
.125'' (3.2 mm) .157'' (4.0 mm) .187" (4.8 mm) .250" (6.4 mm)	1m, 2m in length			

Product Overview

TMW21 has excellent resistance to thermal and mechanical shock and retain its strength over a wide range of temperatures. TMW21 is excellent for erosion resistance, galling, cavitation, and metal to metal wear resistance.

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